

## ERW Process Flowchart

1. Strip Storage



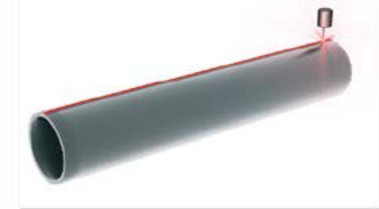
2. Uncoiling



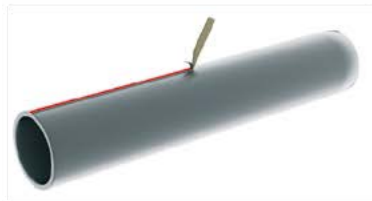
3. Strip forming



4. High Frequency Induction Welding



5. Fin removing



6. Straightening



7. Heating in continuous furnace



8. Preliminary reduction



9. Induction heat treatment



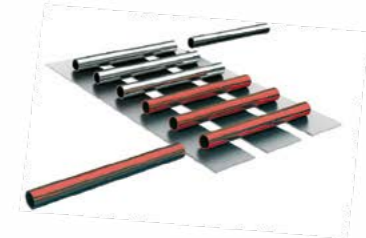
10. Pipe reducing and sizing



11. Specified lengths sawing



12. Pipe handling, cooling and passing to the finishing lines



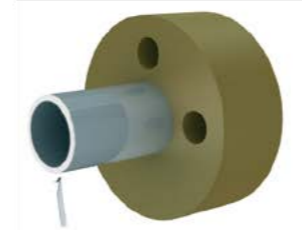
13. Pipe straightening



14. Cutting



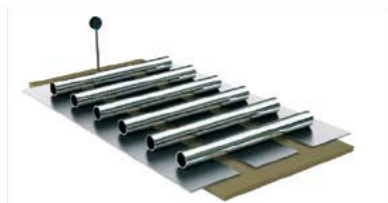
15. End machining (beveling)



16. Hydrostatic testing



17. Inspection and weighing



18. Bundling

